

# GeminAA

Atomic Absorption Spectrometer



AAS





ISO 9001  
Quality Accreditation

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The GBC Quality Management System has been accredited to the ISO 9001 quality standard by Lloyd's Register Quality Assurance Limited. This certification is your assurance that the procedures and processes used to produce the goods and services which GBC provides comply with the relevant International Standard, and demonstrates commitment to meeting the needs and expectations of our customers.

Since 1978 GBC has been at the forefront of scientific technological development, manufacturing and marketing a wide range of award winning, quality scientific instruments.

#### GBC's Product lines



## Visionary Technology

GBC Scientific Equipment will advance people's knowledge and their capacity to enhance the quality of life for all humankind.



# Flame Graphite Furnace Two-in-one System



## GeminAA / GeminAA Plus Atomic Absorption Spectrophotometer

### Application

The GeminAA/GeminAA Plus atomic absorption spectrometer can be widely used in the fields of metallurgy, petrochemicals, geology, medical science, environmental protection, scientific research, agriculture, disease control, food safety, material science, quality inspection, etc. The GeminAA/GeminAA Plus can be used to analyze over 70 elements at ppm levels.

### Features

#### Advanced Optical System

- The GeminAA/GeminAA Plus features a unique suspension design for the optical system. Strong vibrations of the instrument bench or change of the environmental temperature will have no effect on the instrument's stability.
- Features 1800 lines/mm diffraction grating, which increases resolution and energy efficiency.
- The GeminAA Plus features double-beam with all reflective optics, real-time lamp drift removal, automatic baseline compensation function, ensuring measurement sensitivity, and flame emission function.
- The GeminAA compact optical system allows for a strong signal and very low detection limits for elements such as As, Se among others.
- Fine tuned deuterium lamp background correction and self-absorption background correction results in more accurate calibration.

### Integrated Design

- The GeminAA/GeminAA Plus features an integrated flame and graphite furnace design that contains the optical system, flame atomizer, graphite furnace power supply and electronics all in one unit. It is the first such design and one of the most compact AAS in the market.
- Optimized lamp power supply technology prolongs the lifetime of hollow cathode lamps.

### Automated Switch between Flame and Graphite Furnace

- Features automated or manual switching between flame and graphite furnace in less than 2 seconds.
- Optics do not need to be realigned after switching.

### Reliable Safety System

- Safe and reliable control interlocks ensure over current protection for hollow cathode lamps.
- Safety interlocks protect the user and the instrument from under pressure of the combustion gas and inert gas, combustion gas leakage, graphite furnace over-heating and abnormal flame.

## Safety and Simplicity

# Unique functional design enhances ease of use

### Flexibility

- Optional HG-01 hydride generator that utilizes a heated ceramic tube can be used to perform trace analysis of As, Pb, Se, Hg, Bi, Sb, Sn, Te with high sensitivity.
- Universal autosampler is available as an option for the GeminAA/GeminAA Plus that allows automated sample analysis for both flame and graphite furnace.
- Optional Nitrous Oxide/Acetylene selection system.

### High Degree of Automation

- The GeminAA Plus automatic peak searching: Automatically completes zero order, scanning, adjustment of lamp position, adjustment of mirror position and energy balance according to conditions such as the selected element wavelength in the method.
- The GeminAA has automatic wavelength selection, automatic slit switch setting and automatic optimization of lamp current and gain. All operations can be completed within 40 seconds.
- Automatic flame ignition, automatic control of the deuterium lamp, and automatic switching of the graphite furnace power supply.

### Automatic Flame Height Adjustment

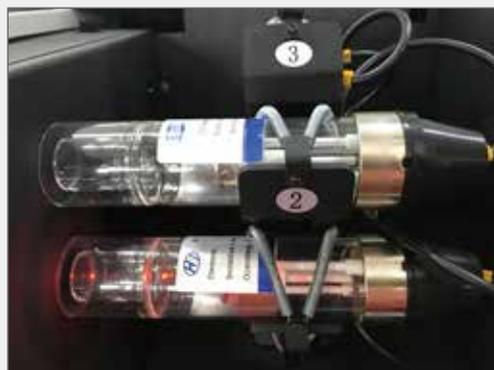
- Automatically finds the optimal flame height for each element in the analysis.

### Automatic Liquid Trap Protection

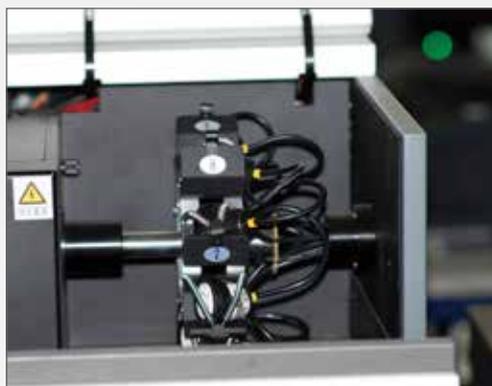
Flame ignition is controlled with a combination of a float inside the liquid trap and a solenoid to avoid acetylene leakage due to lack of water in the liquid trap. This increases operational safety.

### Deuterium Lamp Background

When using deuterium lamp background correction, the instrument will automatically configure the deuterium lamp and optimize its position to increase the intensity between the deuterium beam and element beam to the peak intensity, which allows for the best background correction results.



Hollow cathode lamp



Eight Lamp Rotating Turret



Titanium Nebulizer

### Graphite furnace gas saving mode

The intelligent control of the inert gas switch maximizes the effective use of inert gas and reduces waste when the gas is not needed, cutting down on the cost of operation.

### Temperature correction programs

Temperature correction programs for two types of graphite tubes, standard and extended lifespan tubes, are built into the software. Using the extended lifespan tubes, for typical analysis of Pb, tube firings can reach >1,000 firings before replacement.



Graphite tubes

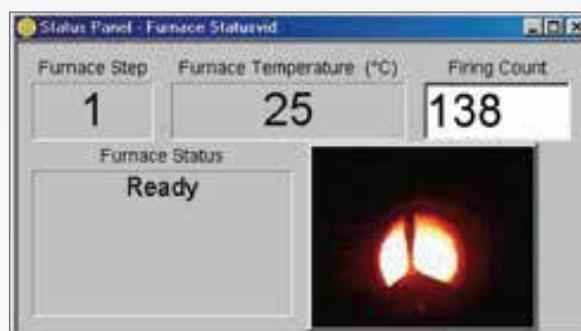
### Multi-Element analysis

- Automatic multi-element analysis: After editing the method, in addition to configuring the autosampler, the instrument can automatically set method parameters, including wavelength selection, slit setting, lamp position adjustment, burner position adjustment, deuterium lamp switch, atomizer switch, automatic ignition, and so on.

- Multi-element analysis in the same method: Multiple analyte elements can be set in the same method, analysed in sequence, and a comprehensive report can be generated and printed.

### Graphite furnace viewing system

The graphite furnace can be observed in real time through the graphite furnace viewing system on the PC screen. The whole analysis process from sample injection to atomization can be observed. By observing the desolventizing, drying and ashing process, parameters can be optimized to obtain more accurate results. The position of injection probe and light beam can be constantly monitored to check for probe damage and alignment issues which may lead to inaccurate results.



Graphite furnace viewing system

### Auxiliary Gas

Auxiliary gas, such as oxygen, can be used in the internal gas path of the graphite furnace to sufficiently remove organic components of the sample during the ashing treatment phase in order to reduce interference and increase analysis accuracy.

### Intelligent frequency conversion

The software can intelligently identify the power frequency and automatically match it. Suitable for dealing with power supply frequency instability or different frequency power grids.

## Sensitive and Efficient

# GeminAA / GeminAA Plus Atomizers

### Excellent Graphite Furnace

#### Advanced Longitudinal Heating Mode

Atomization temperature can reach 3000 °C. This meets the atomization temperature demands of Ni, Mo, V, Co, etc.

#### High Stability

Advanced optics system ensures high optical energy of the instrument. High signal-noise ratio ensures repeatable data.

#### Maximum Sample Size Increased

Maximum sample size is 70 µL. This feature is useful for multiple samples and analysis of samples with low concentrations.

#### High Performance Background Correction

Continuous light source (D2) and self absorption background correction is capable of 1A of background correction.

#### Fast Heating

Optical temperature control greatly increases heating rate and allows for rapid atomization.

#### High Precision Homogeneous Heating

Unique design of the graphite furnace ensures homogeneous heating during atomization to obtain accurate data.

#### Convenient Injection Port

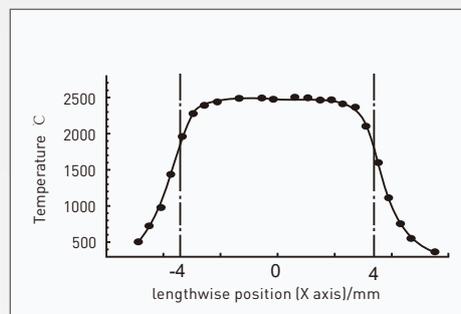
Design of the injection port simplifies sample injection and decreases error. Good precision can be obtained even by manual injection.

#### Advanced Graphite Furnace

Graphite electrodes can be replaced when worn to ensure stable conductivity of graphite parts.

#### Titanium Nebulizer and Burner

Utilizing aerospace technology, the industrial grade pure titanium nebulizer and 100 mm burner head is cast using the paraffin method. These parts have excellent resistance to corrosion and oxidation, can withstand high temperatures, and are extremely durable.



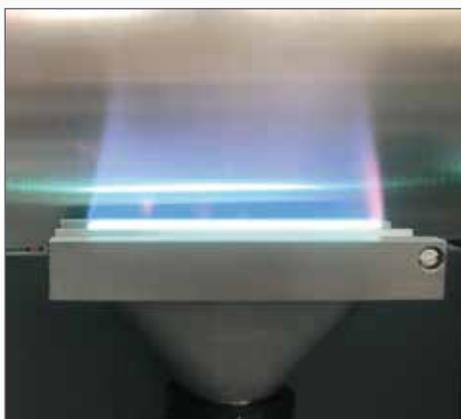
Iso-temperature Line During Atomization



Convenient Injection Port



Graphite Furnace and Graphite Cone



Pure titanium burner

## Easy to use Software

# Powerful Windows® GeminAA / GeminAA Plus Software

### Powerful Automated Data Processing Workstation Meets GMP Certification Requirements

- **User friendly operating interface**

Windows based operating platform supports multiple languages, such as English, Chinese, Korean, etc. Obtain analysis reports quickly and easily.



- **Powerful sample analysis functions and fault-tolerant processing, flexible curve fitting equation**

- **Instrument adopts network port communication, allows remote transfer of instrument data**

- **Report printing function**

Flexible report printing function, to print report according to user settings.



- **Data management functions**

Back up function for historical data management and related follow up processing, with functions such as access control, permission allocation, audit trail, electronic signature, and backup recovery.

- **QA/QC control function**

The QA/QC feature allows for automated determination of whether the analysis result or some function of the result exceeds user-defined limits. If the result exceeds the limit, the system automatically runs the analysis again according to setup parameters. Functions of QA/QC include standard deviation (SD) detection, relative standard deviation (RSD) detection, correlation coefficient detection, QC detection, baseline drift (sensitivity correction) detection, sample upper limit detection (automatic online dilution).

- **Instrument control**

Automated selection of element, wavelength scanning, slit switching, setup of lamp current.



- **Status Monitoring**

Real-time dynamic monitoring of working conditions. For flame method: type of burner head (air + acetylene or nitrous oxide + acetylene), liquid level of liquid trap, status and pressure of the combustion gas and the oxidant gas, flow rate of the combustion gas, acetylene leakage alarm. For graphite furnace method: over current protection, water temperature, water flow rate, inert gas pressure.

- **Light on time management function**

Record HCL usage time automatically.

Sample No.	Element	Wavelength	Concentration	Unit
1	As	193.3	0.001	μg/L
2	As	193.3	0.002	μg/L
3	As	193.3	0.003	μg/L
4	As	193.3	0.004	μg/L
5	As	193.3	0.005	μg/L
6	As	193.3	0.006	μg/L
7	As	193.3	0.007	μg/L
8	As	193.3	0.008	μg/L
9	As	193.3	0.009	μg/L
10	As	193.3	0.010	μg/L

- **Graphite tube firing frequency tracking.**

# High Accuracy Graphite Furnace Analysis System

The most important specification of a graphite furnace analysis system is the repeatability of analysis results. The precision requirement of trace analysis depends on the concentration level of the sample, which varies based on application. A quality graphite furnace analysis system must satisfy all such requirements. Additionally, it must have accurate temperature control, high quality graphite tubes, a fast heating system, fast signal processing electronics and easy to use analysis software.

## High Precision Analysis of Boundary Wavelength Elements

Boundary atomic absorption wavelengths elements include As (193.7 nm) and Cs (852.1 nm). Their spectral lines have very low energies on the high or low end of the monochromator grating. Analysis performance of these two elements can be used to evaluate the optical characteristics of an instrument. Analysis results of these two elements by graphite furnace method are shown in Figure 1.

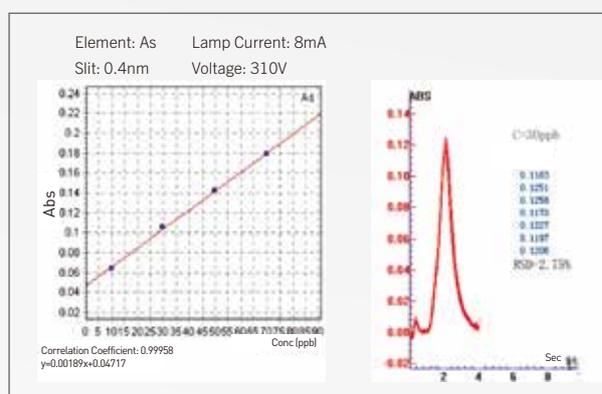


Figure 1 Linearity and RSD% of element As

The figures to the right show an RSD of 2.95% for 7 consecutive manual samples of 20  $\mu$ L of 5  $\mu$ g/L Cs solution, and an RSD of 2.75% for 7 consecutive manual samples of 20  $\mu$ L of 30  $\mu$ g/L As solutions.

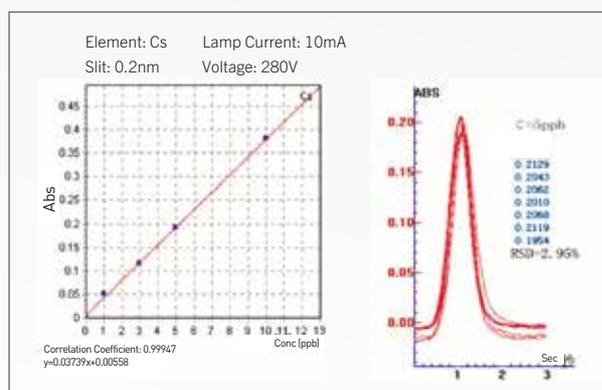


Figure 2 Linearity and RSD% of element Cs

## Analysis of Cadmium (Cd) and High Atomization Temperature Element Molybdenum (Mo)

Cadmium is analysed by graphite furnace due to its high sensitivity. High atomization temperature element Molybdenum can easily form a carbide in graphite furnace, so its analysis data reflects high temperature characteristics of the graphite furnace, the quality of graphite tubes and the sensitivity of high atomization temperature elements.

Below are the graphite furnace analysis results for Cd and Mo.

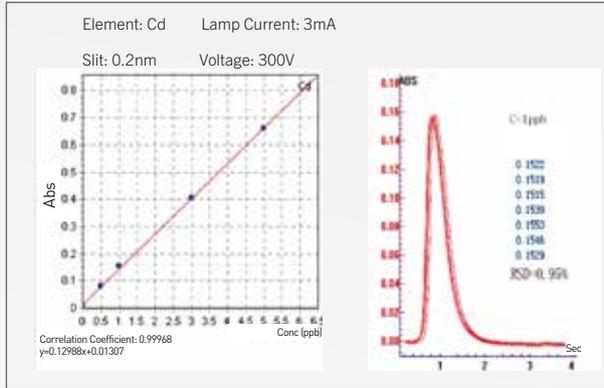


Figure 3 Linearity and RSD% of element Cd

The figures above show an RSD of 0.95% for 7 consecutive manual samples of 20  $\mu$ L of 1  $\mu$ g/L Cd solution, and an RSD of 1.49% for 7 consecutive manual samples of 20  $\mu$ L of 40  $\mu$ g/L Mo solutions.

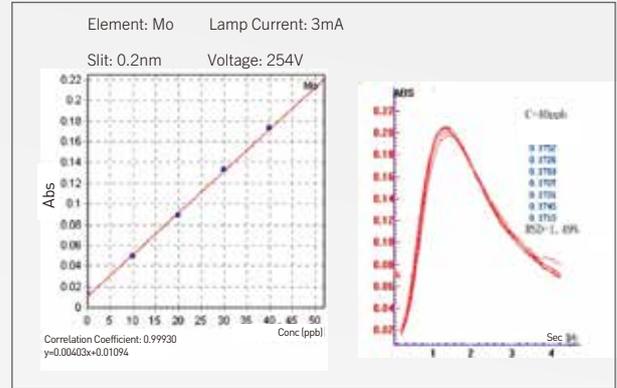


Figure 4 Linearity and RSD% of element Mo

The linearity of the results shown above in addition to using a EHT of no more than 300 V shows the sensitivity and stability of the graphite furnace system. Even for a high atomization temperature, low sensitivity element such as Mo, the system delivers satisfactory sensitivity.

### State of the art Graphite Tube Design

The graphite tube is the core component of the graphite furnace system. In addition to using high grade graphite material, a sound mechanical design of the graphite tube is a key factor to creating an isothermal state. Figure 5 shows a cross-sectional view and figure 6 is a temperature diagram of the GeminAA/GeminAA Plus graphite tube.

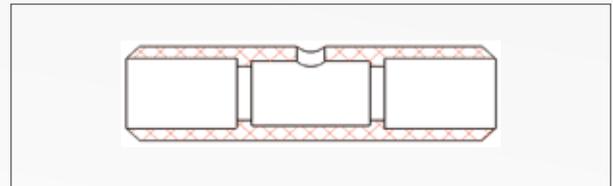


Figure 5 Cross-Sectional View Graphite Tube

To create isothermal conditions in the atomization zone, two partitions with a smaller inner diameter were added in the middle of the graphite tube. The tube wall between the two rings was thinned in order to increase the electric current density to ensure isothermal conditions in the 8 mm long, 170 mm<sup>3</sup> volume atomization zone. This design increases the sensitivity and precision while reducing the interferences of the system. Figure 6 shows the isothermal condition of the 8 mm long atomization zone. The maximum capacity of the tube is 70  $\mu$ L.

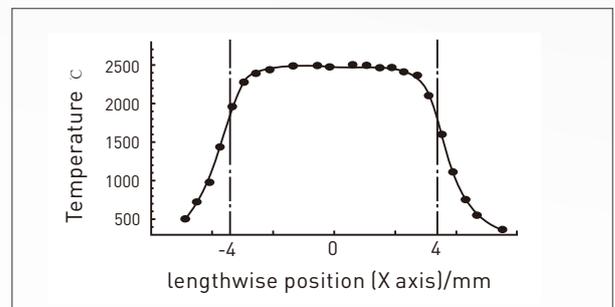


Figure 6 Temperature Diagram of the Graphite Oven

As you can see, the GeminAA/GeminAA Plus graphite furnace analysis system is an excellent analysis system with high accuracy and precision, and can compete with any advanced graphite furnace system on the market. Additionally, the small graphite furnace with low energy cost (maximum 4 KW, 220 V) is economical and suitable for lab use.

# Comprehensive and Compact Specifications

## Optical System

Wavelength range: 190~900 nm

Monochromator: C-T Grating Monochromator

Wavelength repeatability:  $\leq 0.05$  nm

Blaze Wavelength: 250 nm

Resolution: better than 0.1 nm

Wavelength accuracy:  $\pm 0.1$  nm

Grating: 1800 lines/mm

Base line Stability:  $\leq 0.003A/30$  min (Static)

$\leq 0.002A/30$  min (Dynamic)

The GeminAA Plus: Spectral bandwidth: Automatic switching between 6 levels: 0.1, 0.2, 0.4, 0.7, 1.0, 2.0 nm

The GeminAA: Spectral bandwidth: Automatic switching between 5 levels: 0.1, 0.2, 0.4, 1.0, 2.0 nm

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## Flame Method

Benchmark Concentration of Cu:  $\leq 0.02$   $\mu\text{g}/\text{mL}/1\%$

Precision RSD:  $\leq 0.45\%$

Position Adjustment: Adjustable height and angle.

Flame to hydride can be switched in less than 1 minute.

The GeminAA: Detection Limit:  $\leq 0.003$   $\mu\text{g}/\text{mL}$

Burner: 50 mm stainless steel burners and 100 mm interchangeable all-titanium burners

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## Background Correction

Background correction is available for both flame and graphite furnace method.

Correction mode: Deuterium lamp, Self absorption background correction (optional).

Correction capability: When background absorption is approximately 1.0 Abs, the instrument is capable of a background correction of 60 times or more.

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## Graphite Furnace Method

Benchmark Concentration of Cd:  $0.3 \times 10^{-12}$  g

Temperature Range: Room temperature to 3000 °C

Temperature Control Program: Max 20 step temperature program. 3 modes of temperature rise: step, slope and flat.

Heating Modes: Max power heating and optical control rapid heating.

The GeminAA: Detection Limit:  $0.2 \times 10^{-12}$  g

Precision RSD:  $\leq 1.8\%$

Optical Control Temperature Rise Rate:  $\geq 3000$  °C/s

Max Power Temperature Rise Rate:  $\geq 2000$  °C/s

Temperature control modes:

Power control mode: Accuracy  $\leq 1\%$ ,

Reproducibility  $\leq 0.5\%$

Optical control mode: Optional

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## Data Processing

Measurement methods: Flame absorption, flame emission, graphite furnace, and hydride method

Analysis method: Linear fitting, nonlinear fitting, standard addition method

Report output: Calibration curve, spectrum, analysis conditions, analysis parameters, and analysis results can be automatically recorded and printed.

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## Main Unit with Integrated Graphite Furnace Power Supply

Dimensions: 880 (L) x 540 (W) x 450 (H) mm, 125 kg

Power Supply: ~220 V 50 Hz single phase, main unit power: 200 W, graphite furnace power: 4 KW

# Accessories

## HG-01 Hydride Generator

Featuring peristaltic pump injection, electrothermal ceramic heated quartz tube atomizer, capable of performing high sensitivity ultra-micro analysis for eight elements (As, Se, Hg, Pb, Bi, Sb, Sn, Te) with typically low sensitivity by AAS. The HG-01 has simple operation, quick analysis, low interference and can be easily connected with any GeminAA Plus/GeminAA instrument to perform hydride-atomic absorption analysis.

### Features

- Samples are continuously pumped by 3 channels using a peristaltic pump. Injection volume is 1~5 mL.
- Uses Tygon wear-resistant durable pump tube. The life span of these pump tubes can be as long as 500~1000 hr.
- Using a uniquely designed ceramic electric heating tube, the HG-01 is oxidation-resistant and expels no waste. It can withstand temperatures of up to 1000 °C for many hours with no damage to the quartz tube.
- Temperature control is fast and accurate. The temperature range is room temperature~950 °C with an accuracy of  $\pm 2$  °C. The optimal atomizing temperature can be quickly reached and precisely controlled.
- Compact design and easily mounted on the AAS in the flame nebulizer base position.



## AS-600 Integrated Flame Graphite Furnace Autosampler

- Holds up to 133 sample vials (including 5 reagent vials). Supports various types of sample trays, as well as plastic and quartz sample vials.
- Allows automatic injection for flame and graphite furnace. Eliminates the need to move the autosampler when switching methods, once installed. When not in use, can still inject sample manually without disassembling autosampler.
- Control of sampling depth and injection depth via software.
- Fully automated computer-controlled operation, from taking up sample to taking different standards and chemical modifiers.
- After the solution is injected, graphite furnace heating program will start automatically.
- After each injection, system will immediately run an automated rinse program, to eliminate sample contamination.
- Automatic concentration and dilution.
- Graphite furnace supports hot injection.



## Ordering Information

### 99-0832-00 **GeminAA**

Each GeminAA is supplied with air-acetylene burner, spray chamber, titanium nebulizer, gas hoses, graphite tubes, six hollow cathode lamps, operation manual and software for operation of the instrument and accessories.

### **Autosamplers**

99-0833-00 AS-600G Graphite Furnace Autosampler  
99-0715-00 AS-600 Flame and graphite furnace autosampler  
99-0705-00 AS-500 Graphite furnace autosampler

### 99-0831-00 **GeminAA Plus**

Each GeminAA Plus is supplied with air-acetylene burner, spray chamber, titanium nebulizer, gas hoses, graphite tubes, six hollow cathode lamps, operation manual and software for operation of the instrument and accessories.

### **Hydride**

99-0702-00 HG-01 Hydride generator

### **Accessories**

96-0314-00 Self absorption background correction GeminAA/GeminAA Plus  
96-0321-00 Super lamp power supply (must be factory fitted)  
41-0353-00 GeminAA/GeminAA Plus coded lamp recognition  
99-0727-00 AA3-6-03X nitrous oxide device, includes nitrous oxide-acetylene burner  
99-0728-00 GeminAA/GeminAA Plus burner, air-acetylene all-Titanium  
99-0729-00 GeminAA/GeminAA Plus burner, nitrous oxide-acetylene stainless steel  
99-0730-00 GeminAA/GeminAA Plus nebulizer, Titanium  
99-0734-00 GeminAA/GeminAA Plus nebulizer, high performance glass  
75-0054-00 Air compressor 220/240 V, 50 Hz  
75-0055-00 Air compressor 110 V, 60 Hz  
75-0056-00 Air compressor 220 V, 60 Hz  
96-0104-00 Refrigerated cooling system 220 V, 50 Hz  
96-0104-01 Refrigerated cooling system 115V, 60 Hz  
45-0030-00 Graphite furnace tube, pyrolytically coated - GeminAA/GeminAA Plus (each)  
45-0024-00 Graphite furnace tube, pyrolytically coated, premium - GeminAA/GeminAA Plus (each)  
41-0354-00 Lamp, deuterium GeminAA/GeminAA Plus  
67-0450-00 Valve, oxygen pressure reducing model YQY-12 (available for air, N<sub>2</sub>, Ar)  
67-0451-00 Valve, acetylene pressure reducing model YQY-213

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